# BECKHOFF

### TR3030 - Outline

## TR3030 | TwinCAT 3 Training: PLC basics, NC-PTP, ADS

### Attention - The following topics are not addressed during this class

- · Hardware and Wiring Topics
- · Drive Troubleshooting/Maintenance
- Safety

### Prerequisite:

- · Good computer skills
- · Prior experience with programming and motion control
- No prior knowledge of TwinCAT or IEC 61131-3 is necessary

### **Topics Covered:**

- Introduction to TwinCAT eXtended Automation Technology (XAT)
- · eXtended Automation Engineering (XAE) and Microsoft Visual Studio® Integration
- TwinCAT Basics
  - Scanning IO
  - · Basic Hardware Configuration
  - Linking I/O
- EtherCAT
  - Overview
  - Troubleshooting
- IEC 61131-3 Programming
  - · Using Library and Information System
  - · Defining Variables Local, Global, Retentive, Arrays, Structures
  - · Working with POUs Programs, Functions and Function Blocks
  - · Fundamentals of Function Block Diagram Programming
  - · Fundamentals of Structured Text Programming
  - · State Machine Programming in Structured Text
  - · TwinCAT Visualization
- · NC Point-to-Point
  - · Scanning and Adding Drives
  - · Configuring Drives and Motors
  - · Linking Drives to NC Tasks
  - · Configuring and Scaling Axes
  - · Online Axis Control
  - · Programming with the Motion Library
  - · Linking PLC Axes to NC Tasks
  - · Tuning Basics
  - · Gearing Basics
- ScopeView
- **ADS Introduction** 
  - ADS Overview
  - API Usage (C# Example)

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